

Specification

Used Filling Line for non-returnable PET-bottles # 10-23887

Make	KRONES, LMF, O+H, Alcoa, Gassner, Videojet Dimac, Comac
Capacity	12.000 bottles/h
Bottle size	1,5l PET-bottle
Neck finish	PCO 28 -1810
Filling product	carbonated soft drinks, water
Packing	3x2 film only
Pallet	Euro pallet 1200 x 800 mm
Control Unit	Siemens S7 300
Network	TN-S 230/400 V – 50 Hz
Availability	January 2024

MACHINES:

Blowmoulding Machine	KRONES Contiform 310 10 blowing station, AirWizard Pro Year 2014 Incl. Cooling unit MTA, preform tipper Kosme, preform feeding system Contifeed
High-Pressure Compressor	LMF VC1350-B 1350 m³/h, Discharge pressure 42 bar Year 2002
Mixer	O+H Intermix C25 Year 1990, 2 components dmt dosing unit Burdomat IIG Brix-meter, CO2-meter, ACM pneumatic valves
Rinser-Filler-Labeller-Bloc	<u>KRONES Variojet 2160-60-113</u> 2-channel execution, Neckhandling Roof Table

	<p><u>KRONES Sensometric VP-I-PET 080-SV10-113</u> Electronic filling system Nitrogen injector Product- and gas-contacting part in stainless steel Manual splinter washout system Hot-water flushing system Neck handling Roof Table CIP-shut-off butterfly valves APV Alcoa Screw Capper Thread spraying system <u>KRONES Canmatic-Combi 960-16-6-4-180</u> Pre-cut paper labels for wrap-around labelling with hotmelt (Robatec unit) Turnstile controlled bottle table Cold glue labelling station (disengage able) Year 2002</p>
Cap conveyor	<p>Gassner gravity feed with 5 storage locations Year 2002</p>
Coding device	<p>Videojet 1650 Laser coding on label</p>
Packing machine	<p>Dimac Star F45 – one lane Year 2006 2 film mandrels for printed and unprinted foil Shrinking tunnel with 2 blowing units</p>
Handle applicator	<p>Comac H55/1 Year 2006 One lane, handles from a reel</p>
Palletizer	<p>Krones Robot 3A Year 2004 External turning unit, grouping station with layer pusher Shutter gripper system, layer pad inserter with layer pad magazines</p>
Pallet wrapper	<p>Robopac Year 2001 Down holding unit, Touch Panel</p>

Inclusive air-, bottle-, pack and pallet conveyor in a compact layout solution











